

Characteristics

Electrical

Power supply

Voltage range: 216.2 - 253V
 Frequency: 50Hz (nom)
 Phases: 1
 Power: Programmer: 3VA (max)

Fuse: 1.0A slow-blow HRC
 20mm x 5mm ceramic

Control Relay(s)

Contact type: SPST NO
 Switched Live -
 nominal 230VAC output
 @300mA max (signal version)
 @30A max (power version)

Thermocouple

R,S,K & N type.

Connectors - Power

Signal version: 'Rising clamp'
 terminal block
 connectors
 Max. wire size 2.5mm²

Power version: 6.35mm Faston blades

Connectors - Thermocouple

'Rising clamp' terminal block

Error Handling

Thermocouple failure detection
 Thermocouple reversal detection
 Heater failure detection
 Kiln over-temperature detection
 Room over-temperature detection
 Firing run time hours limiter
 Alarm buzzer

Other

Keyboard lock facility + indicator
 Kiln heating indicator
 Program running indicator

Temperature

Temperature setting

Range: 0 to 1320°C (R/S) 0 to 1200°C (K/N)
 Resolution: 1°C

Control Accuracy

P.I.D. Control
 Reading accuracy: ±0.25% FSD ±1 digit

Time

Start delay range: 00:00 to 99hr 59min
 Soak time range: 00:00 to 99hr 59min
 Resolution: 1 min

Ramps

Ramp rate: 1 to 999°C/hour or full power
 Ramps can be heating or cooling

Environmental

Operating temperature range: 0 to +40°C
 Storage temperature range: -10° to +55°C

Enclosure

Material: ABS	Size: 120x122x58mm
Sealing: IP65	Fixings: 90x110mm
Colour: Light Grey	(4 off) + (optional) wall
RAL 7035	mounting bracket



This instrument complies with Council Directive 89/336/EEC (electromagnetic compatibility) & Council Directive 73/23/EEC (low voltage safety)



ST310 Series

Installation Instructions

ST310 Series (ST312 ST314 ST315 ST316) Temperature Programmers

Stafford Instruments Ltd.
 Tel: +44(0)1785 604561
 Fax: +44(0)1785 602381

www.stafford-inst.co.uk
 email: support@stafford-inst.co.uk



Installation

Safety Warnings



**ISOLATE
BEFORE
REMOVING
COVER**

WARNING

**ISOLATE KILN & PROGRAMMER FROM ELECTRICAL
SUPPLY BEFORE OPENING THIS INSTRUMENT FOR
INSTALLATION, CONFIGURATION OR REPAIR PURPOSES**

Installation

Installer Information

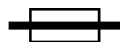
Installation Category: II
Pollution Class: 2

230V ~ 50HZ 1.0A

Fuse: 1.0A Anti-surge
20mm ceramic HRC



IP65



EMC

To meet Electromagnetic Compatibility requirements both the thermocouple lead and the power leads should not exceed 3.0m in length.

This instrument is designed for use mainly in Domestic & Light Industrial environments where electromagnetic interference may cause a loss of accuracy of the displayed temperature reading of up to 3°C. Specified accuracy will be restored when the interference is removed.

Notes

Notes

Mounting

Mounting Location

Mount the instrument on a suitable vertical surface which will not get hot. Choose a position where the instrument is not exposed to direct heat from the kiln - especially when the kiln door or lid is open.

The cable entry in the instrument base should normally be positioned downwards to guard against moisture ingress.

Wall Mounting Bracket

This (optional) quick-release metal bracket is in two parts. A flat plate which is screwed to the back of the instrument and a 100mm long short DIN rail which is screwed vertically to a wall or other vertical surface using screws on 90mm centres.

Direct Wall Mounting

If direct wall mounting is required remove the flat metal plate from the rear of the instrument (if fitted) then screw the instrument's back box to the wall using the 4 holes in the back-box on 90mm x 100mm centres.

Note: these holes are sealed from the interior of the instrument. It is not good practice to drill further holes in the base of the instrument because this will compromise the IP65 sealing and will compromise the double insulation.

Versions

Signal Relay Base—for kilns with contactors

This version is fitted with signal control relays for operating larger kilns fitted with contactors. Wiring details are shown on pages 4-5.

Power Relay Base—for small kilns without contactors

This version is fitted with 1 or 2 30A power relays for the direct control of small kilns. The maximum recommended operating current for these relays is 20A i.e. maximum kiln power 5kW. Wiring details are shown on pages 6-7.

Base Type Identification

Option codes written on the yellow warning label attached to the top surface of the base box show the type of box. Option codes are:-

No alarm relay
Signal relay version

A Alarm relay fitted
Signal relay version

P No alarm relay
Power relay version

A P Alarm relay fitted
Power relay version

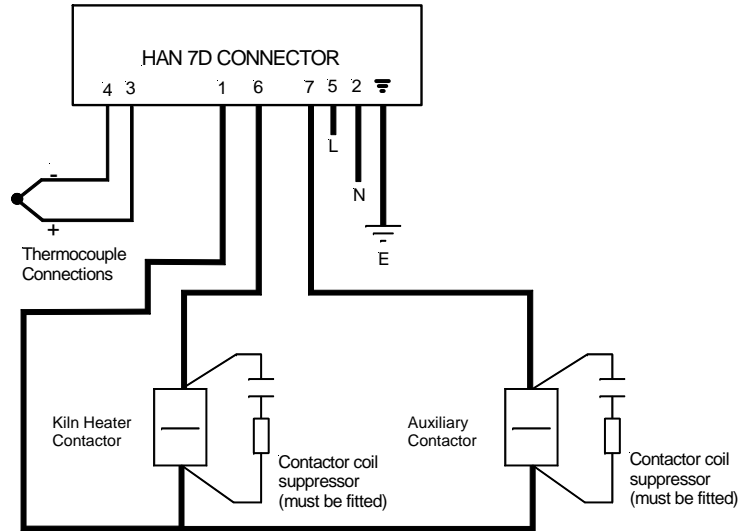
Wiring

Connector

If the instrument has been pre-wired with a cable & plug ensure that the plug is compatible with the connector fitted to the kiln. The standard connector is Harting type HAN 7D or similar.

Kiln Connections

Compatible kiln connector wiring is shown below:-



Connector Pin List

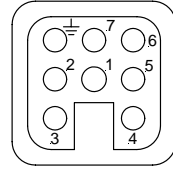
1	Neutral to contactors	5	Mains Live supply
2	Mains Neutral supply	6	Kiln Power contactor Live
3	Thermocouple +	7	Auxiliary contactor Live
4	Thermocouple -	Earth	Earth

Contact Suppression

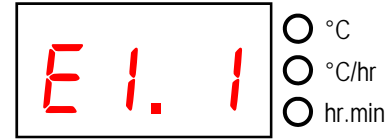
The coil of each contactor **must be suppressed** with an RC filter network. The RC network must be connected directly across the coil terminals on the contactor. Suitable proprietary RC filter networks fitted with insulated wire leads are:-

1.	RS Components	Part No. 210-364
2.	RS Components (tab fixing)	Part No. 210-370
3.	Farnell Electronic Components	Part No. 218-893

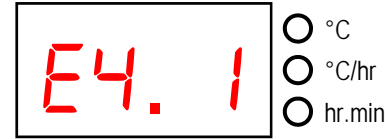
HAN 7D Pinout



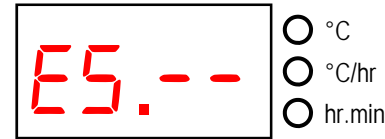
View on pins



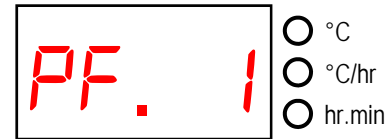
Error 1 (heating failure) message status is now displayed. This can be altered with the **↑** & **↓** keys. *E 1. 1* indicates that error 1 is enabled. *E 1. 0* indicates that error 1 is disabled. Press the START/STOP key.



Error 4 (contactor welded) message status is now displayed. This can be altered with the **↑** & **↓** keys. *E4. 1* indicates that error 4 is enabled. *E4. 0* indicates that error 4 is disabled. Press the START/STOP key.



Error 5 (overshoot limit exceeded) message status is now displayed. This can be altered with the **↑** & **↓** keys to *E5. 10* (10°C), *E5.20* (20°C), or *E5.--* (disabled). Press the START/STOP key.



Power failure handling status is now displayed. This can be altered with the **↑** & **↓** keys. *PF. 1* indicates that power failure recovery is enabled. *PF. 0* indicates that power failure recovery is disabled. Press the START/STOP key.

The lock-up on error facility described below is used to prevent the clearing of errors by cycling the power to the instrument—to force an engineer call-out. Errors are cleared by entering this configuration mode.



Lock-up on error status is now displayed. This can be altered with the **↑** & **↓** keys. *LE. 1* indicates that lock-up on error is enabled. *LE. 0* indicates that lock-up on error is disabled. Press the START/STOP key.

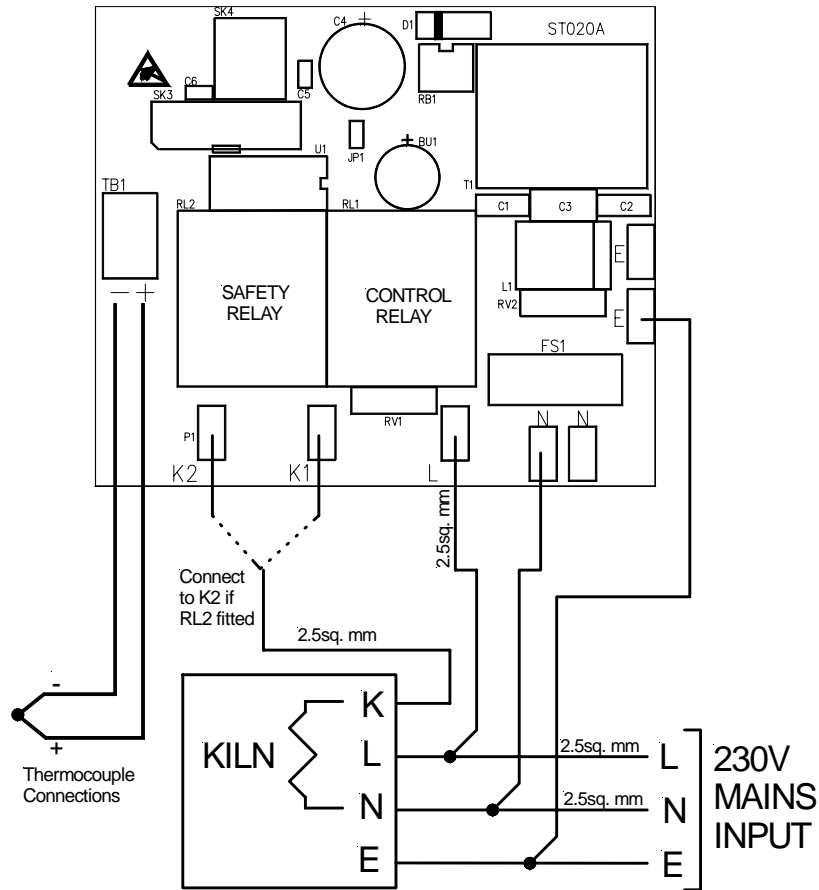
The instrument will now store the configuration data and then leave configuration mode by resetting itself.

Note: error messages are provided to detect kiln faults and so offer some protection to the kiln. For increased protection the use of a heat fuse or other independent over-temperature trip (such as the Stafford Instruments ST101 or ST201) is recommended. For maximum protection an independent thermocouple, trip & heater contactor circuit should be used.

Error messages should normally be left enabled. Error messages should only be disabled as a short term measure—to diagnose kiln problems for example. Power fail recovery may need to be disabled if un-attended firing is not allowed.

Installation - Power Base

Wiring - Prepared Kiln

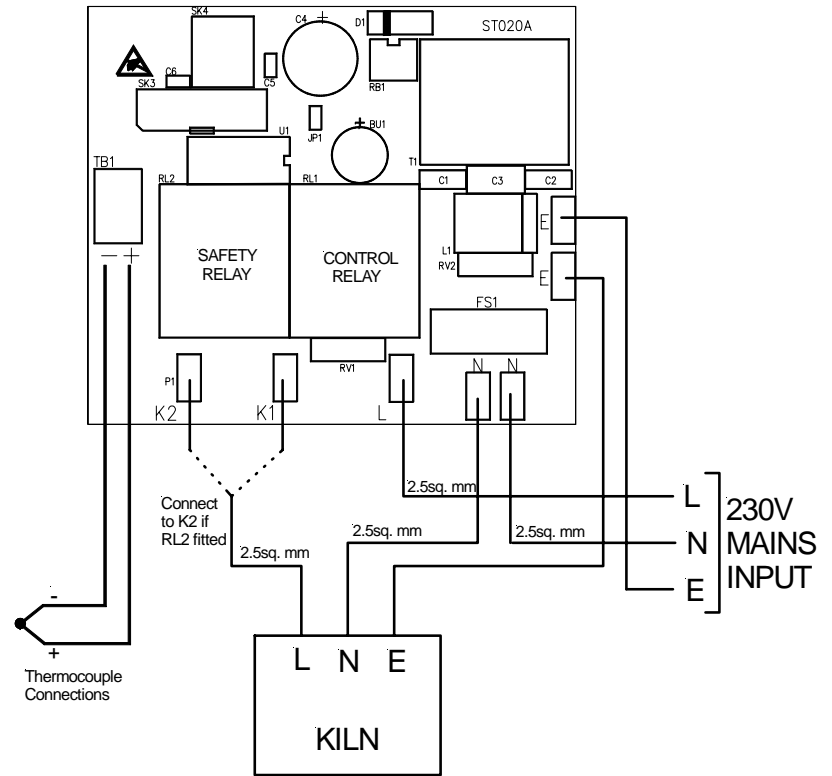


Wiring of power controllers should only be performed by a kiln manufacturer or an experienced kiln electrician.

Note

The (optional) auxiliary alarm / safety relay contacts close at the start of firing and open when firing is complete. The contacts also open if an error message is generated.

Wiring - Retro-fitted Kiln



Wiring of power controllers should only be performed by a kiln manufacturer or an experienced kiln electrician.

Note

The (optional) auxiliary alarm / safety relay contacts close at the start of firing and open when firing is complete. The contacts also open if an error message is generated.

Installation - Power Base